


# **APOLLO SALES LTD ANGLE BRACKET DESIGN CHECK CALCULATIONS**

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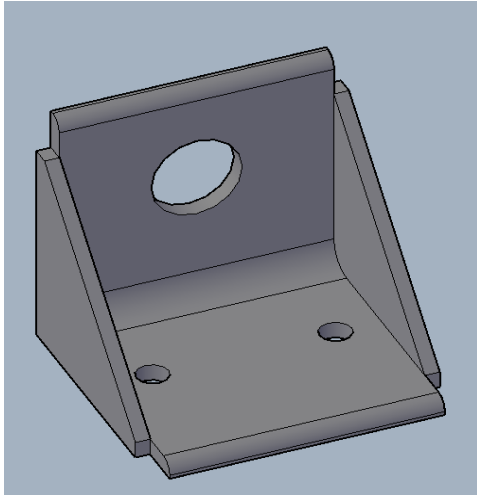
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|-------------------|---------------|----------------------|-------------|---------------|---|
| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               | <br>ALAN WHITE DESIGN |
|                   | Element :     | Brief                |             |               |   |
|                   | Job Number :  | T0046                | By : anw    | Date: July14  |   |
|                   | Document No : | 001                  | Checked:mmr | Date: July 14 |   |

**Brief**

To carry out design check calculations on a steel angle bracket for Apollo which will tie scaffolding to a surface

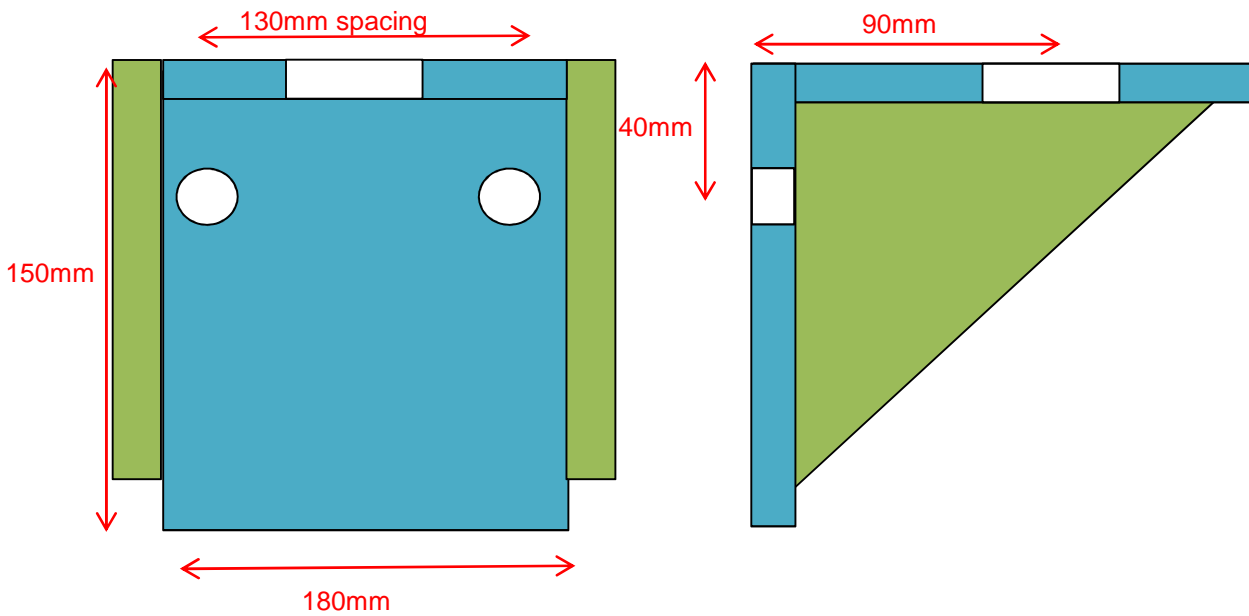
This report provides the rated capacity of the steel angle bracket itself and gives a suggested connection to a concrete surface

**Layout**



**Bracket Properties**

- 150 x 150 x 10 EA
- S275
- 2No x 10mm Gussets 125 by 125
- ø50mm scaffold tube vertical hole
- 2No ø18mm horizontal connection hole



**Design**

Eurocode 3 Design of steel structures

BS EN 1993-1-1

**Design assumptions**

Bracket to carry max tie load of 8kN

Bracket to carry max moment in a scaffold tube ( 1kNm)

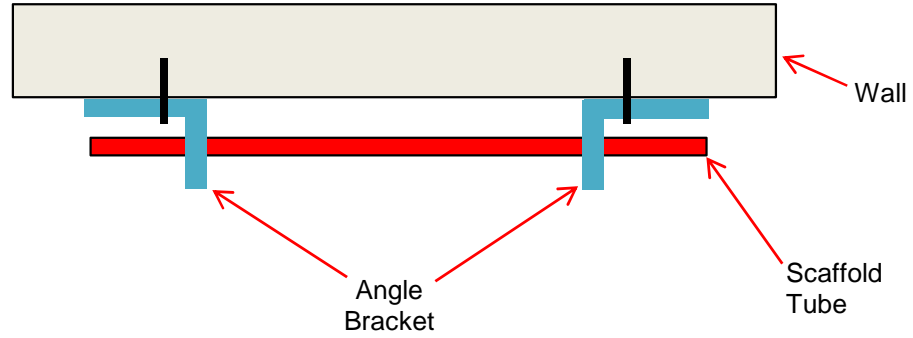
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| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               |
|                   | Element :     | Loading              |             |               |
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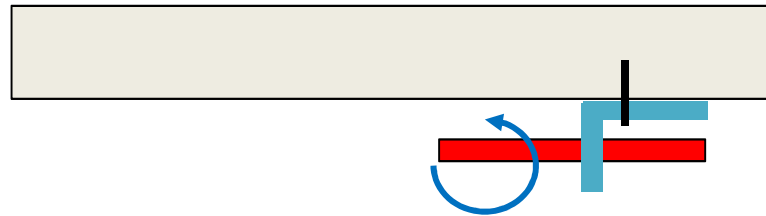
**Loading**

Angle bracket is to be used as a scaffold tie  
 this will involve 2No angle brackets anchored to a wall with a scaffold tube  
 spanning between the holes in the bracket, as per the sketch below



Maximum Scaffold Tie Horizontal Load = 8.00 kN

It is conservatively assumed that the full 8.00kN is applied to 1No angle bracket



An bending moment of 1kNm is also applied  
 to allow for maximum allowable moment in a scaffold tube

|                   |               |                      |             |               |
|-------------------|---------------|----------------------|-------------|---------------|
| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               |
|                   | Element :     | Analysis             |             |               |
|                   | Job Number :  | T0046                | By : anw    | Date: July14  |
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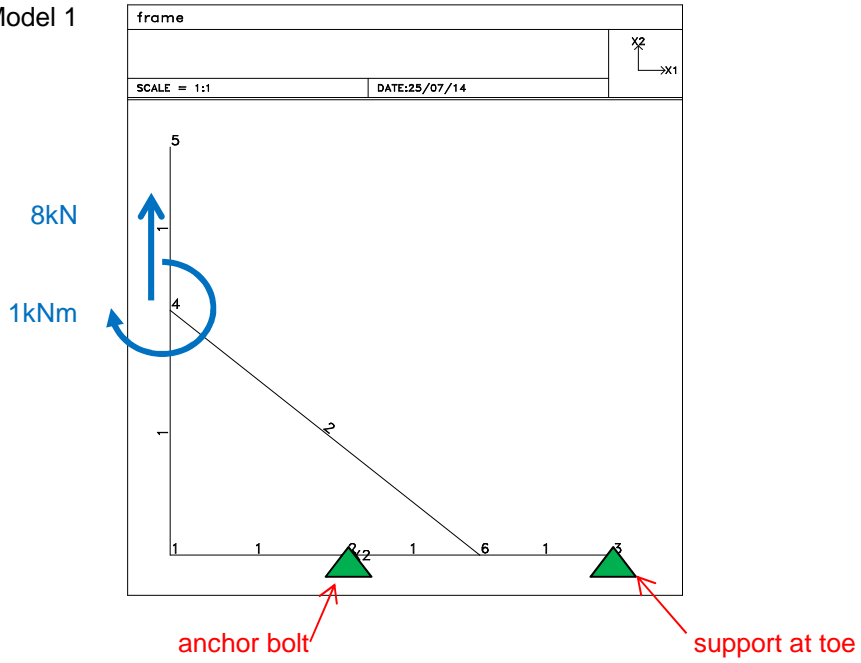


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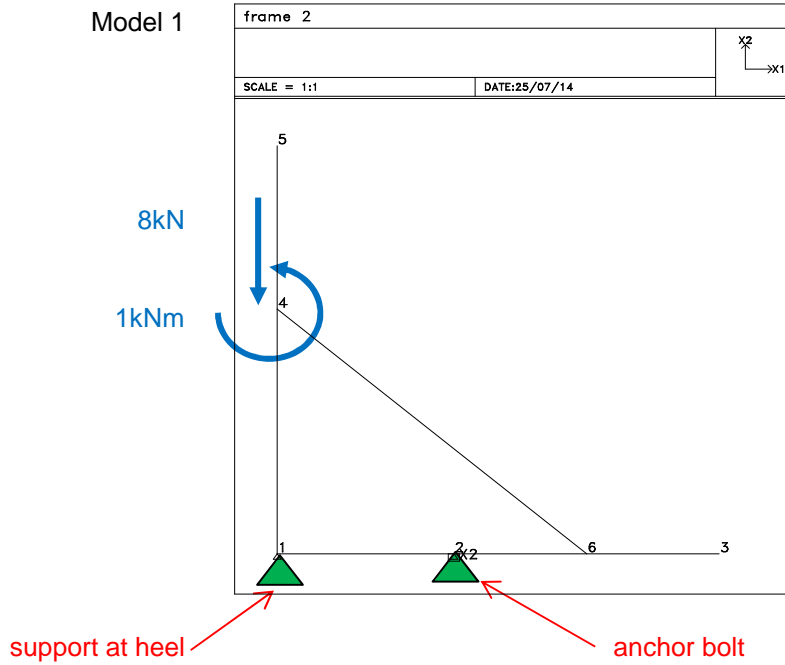
**Analysis**

two models have been analysed for this bracket to take into account the reversible tie loading

Model 1



Model 1



|                   |               |                      |             |               |
|-------------------|---------------|----------------------|-------------|---------------|
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## Results

The results from the STRAP analysis are

### Model 1

#### Angle

|             |           |          |
|-------------|-----------|----------|
| Moment      | $M_E=$    | 2.43 kNm |
| Shear       | $V_E=$    | 29.6 kN  |
| Tension     | $N_{UR}=$ | 18.7 kN  |
| Compression | $N_{bR}=$ | 0 kN     |

#### Gusset

|             |           |          |
|-------------|-----------|----------|
| Moment      | $M_E=$    | 0.05 kNm |
| Shear       | $V_E=$    | 0 kN     |
| Tension     | $N_{UR}=$ | 0 kN     |
| Compression | $N_{bR}=$ | 6.6 kN   |

#### Anchor bolt

|         |           |         |
|---------|-----------|---------|
| Tension | $N_{UR}=$ | 24.4 kN |
|---------|-----------|---------|

### Model 2

#### Angle

|             |           |          |
|-------------|-----------|----------|
| Moment      | $M_E=$    | 1.73 kNm |
| Shear       | $V_E=$    | 25.1 kN  |
| Tension     | $N_{UR}=$ | 0 kN     |
| Compression | $N_{bR}=$ | 19.3 kN  |

#### Gusset

|             |           |          |
|-------------|-----------|----------|
| Moment      | $M_E=$    | 0.07 kNm |
| Shear       | $V_E=$    | 0 kN     |
| Tension     | $N_{UR}=$ | 6.7 kN   |
| Compression | $N_{bR}=$ | 0 kN     |

#### Anchor bolt

|         |           |          |
|---------|-----------|----------|
| Tension | $N_{UR}=$ | 16.67 kN |
|---------|-----------|----------|

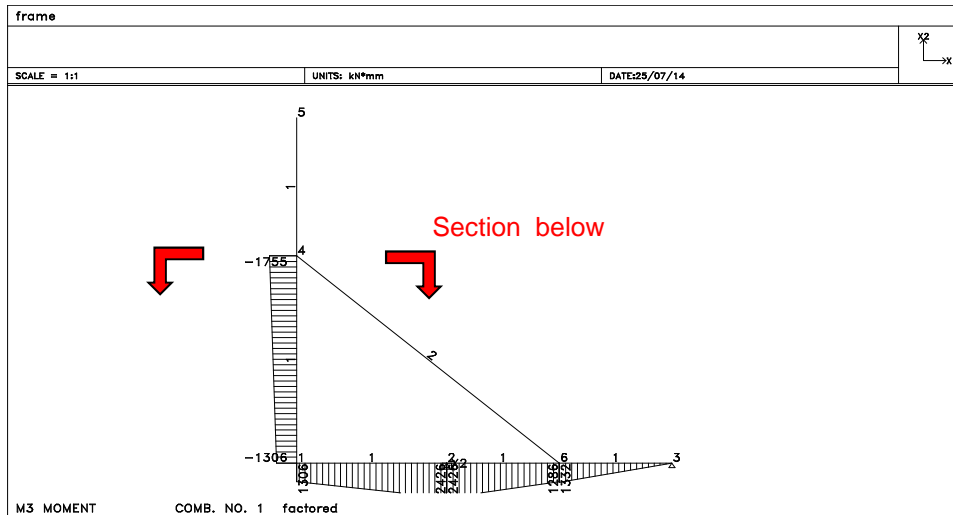
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| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               |
|                   | Element :     | Design - Angle       |             |               |
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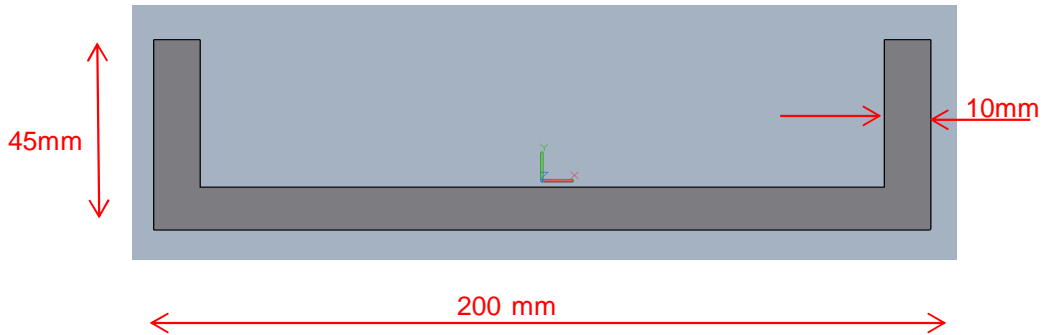
**Angle - Layout**

The max moments occur at the bolts and at the point of application



**Angle - Section**

Section through angle and gussets



$$\begin{aligned}
 A &= 2700 \text{ mm}^2 \\
 I &= 350625 \text{ mm}^4 \\
 W_{el} &= 10261 \text{ mm}^3
 \end{aligned}$$

**Angle - Results**

The max results from the analysis are


|             |            |          |
|-------------|------------|----------|
| Moment      | $M_E =$    | 2.43 kNm |
| Shear       | $V_E =$    | 29.6 kN  |
| Tension     | $N_{uR} =$ | 18.7 kN  |
| Compression | $N_{bR} =$ | 19.3 kN  |

**Angle - Moment capacity**

to BS EN 1993-1-1

$$M_{Ed,x} = 2.43 \text{ kNm}$$

$$\begin{aligned}
 M_{cr,x} &= W_{el,y} \cdot f_y / \gamma_{m0} & W_{el,y} &= 10.26 \text{ cm}^3 \\
 & & f_y &= 275 \text{ N/mm}^2 \\
 & & \gamma_{m0} &= 1 \\
 &= 10.26 \cdot 275 / 1000 \\
 &= 2.82 \text{ kNm} \\
 &> 2.43 \text{ kNm} & & \text{ok}
 \end{aligned}$$

|                   |               |                      |             |               |   |
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|                   | Element :     | Design - Angle       |             |               |   |
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**Angle -Shear**

to BS EN 1993-1-1

$$V_{Ed} = 29.60 \text{ kNm}$$

$$V_{cr} = A_v \cdot f_y / \sqrt{3} / \gamma_{m0}$$

$$A_v = 2h t$$

$$A_v = 2 \cdot 45 \cdot 10 \text{ mm}^2$$

$$A_v = 900.00 \text{ mm}^2$$

$$f_y = 275 \text{ N/mm}^2$$

$$\gamma_{m0} = 1$$

$$= 900 \cdot 275 / \sqrt{3} / 1000$$

$$= 142.89 \text{ kN}$$

$$> 29.60 \text{ kN} \quad \text{ok}$$

**Angle -Tension capacity**

to BS EN 1993-1-1

$$N_{Ed} = 18.70 \text{ kN}$$

plastic resistance

$$N_{plR} = A \cdot f_y / \gamma_{m0}$$

$$A = 2,700.00 \text{ mm}^2$$

$$f_y = 275 \text{ N/mm}^2$$

$$\gamma_{m0} = 1$$

$$= 2700 \cdot 275 / 1000$$

$$= 742.50 \text{ kN}$$

ultimate resistance

allowing for 50mm hole for scaffold tube

$$N_{ur} = 0.9A \cdot f_u / \gamma_{m2}$$

$$0.9A_{net} = 0.9 \cdot (2400 - 50 \cdot 10)$$

$$1,710.00 \text{ mm}^2$$

$$f_u = 430 \text{ N/mm}^2$$


$$\gamma_{m2} = 1.25$$

$$= 1710 \cdot 430 / 1250$$

$$= 588.24 \text{ kN}$$

$$\text{Lesser Value} = 588.24 \text{ kN}$$

$$> 18.70 \text{ kN} \quad \text{ok}$$

|                   |               |                      |             |               |   |
|-------------------|---------------|----------------------|-------------|---------------|---|
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|                   | Element :     | Design - Angle       |             |               |   |
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### Angle - Compression

$$N_{b,Ed} = 19.30 \text{ kN}$$

$$N_{b,Rd} = X A f_y / \gamma_{m2}$$

$$X = 1 / (\varphi + \sqrt{\varphi^2 - \lambda^2})$$

$$\varphi = 0.5(1 + \alpha(\lambda^2 - 0.2) + \lambda^2)$$

$$\lambda^2 = \sqrt{A \cdot f_y / N_{cr}}$$

$$\alpha = 0.21 \text{ Table 6.1}$$

$$N_{cr} = \pi^2 EI / L^2$$

$$E = 205000 \text{ N/mm}^2$$

$$I = 350625 \text{ mm}^4$$

$$L = 90 \text{ mm}$$

$$= 87581315.91 \text{ N}$$

$$\lambda^2 = \sqrt{A \cdot f_y / N_{cr}}$$

$$A = 1,710.00 \text{ mm}^2$$

$$f_y = 275 \text{ N/mm}^2$$

$$= 0.07$$

$$\alpha = \sqrt{A \cdot f_y / N_{cr}} \text{ Table 6.1}$$

$$\varphi = 0.5(1 + \alpha(\lambda^2 - 0.2) + \lambda^2)$$

$$= 0.50$$

$$X = 1 / (\varphi + \sqrt{\varphi^2 - \lambda^2})$$

$$= 1.00$$

$$N_{b,Rd} = X A f_y / \gamma_{m0}$$

$$N_{b,Rd} = 470.25 \text{ kN}$$

$$> 19.30 \text{ kN}$$

ok

### Angle - combined

$$N_E / N_r + M_E / M_r = 19.3 / 483 + 2.43 / 2.82$$

$$= 0.90$$

$$< 1$$

ok



|                   |               |                      |             |               |
|-------------------|---------------|----------------------|-------------|---------------|
| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               |
|                   | Element :     | Design - Gusset      |             |               |
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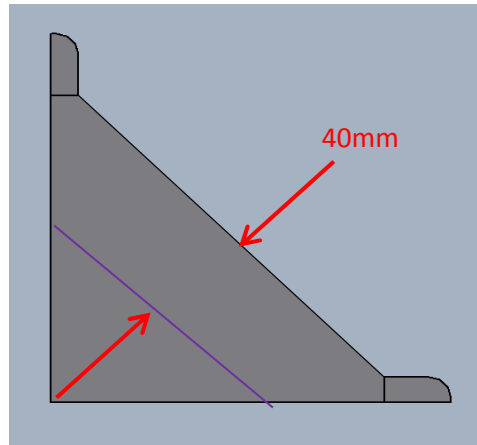


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**Gusset - Layout**

There are two gussets each of which is carrying half of the analysed axial load

For conservative design assume only one is carrying all of the load and that the gusset width to carry the load is 40mm



**Gusset - Section**

A= 400 mm<sup>2</sup>  
 I<sub>y</sub>= 53333 mm<sup>4</sup>  
 I<sub>z</sub>= 3333 mm<sup>4</sup>

**Gusset - Results**

The max results from the analysis are

**Gusset**

Tension N<sub>uR</sub>= 6.7 kN  
 Compression N<sub>bR</sub>= 6.6 kN

**Gusset -Tension capacity** to BS EN 1993-1-1

N<sub>Ed</sub>= 6.70 kN


plastic resistance N<sub>plR</sub>= A.f<sub>y</sub>/γ<sub>m0</sub> A= 400.00 mm<sup>2</sup>  
 f<sub>y</sub>= 275 N/mm<sup>2</sup>  
 γ<sub>m0</sub>= 1  
 = 400\*275/1000  
 = 110.00 kN

ultimate resistance

allowing for 50mm hole for scaffold tube

N<sub>ur</sub>= 0.9A.f<sub>u</sub>/γ<sub>m2</sub> 0.9A<sub>net</sub>= 0.9\*400  
 = 360.00 mm<sup>2</sup>  
 f<sub>u</sub>= 430 N/mm<sup>2</sup>  
 γ<sub>m2</sub>= 1.25  
 = 360\*430/1250  
 = 123.84 kN

Lesser Value= 110.00 kN  
 > 6.70 kN ok

|                   |               |                      |             |               |   |
|-------------------|---------------|----------------------|-------------|---------------|---|
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|                   | Element :     | Design - Gusset      |             |               |   |
|                   | Job Number :  | T0046                | By : anw    | Date: July14  |   |
|                   | Document No : | 001                  | Checked:mmr | Date: July 14 |   |

### Gusset - Compression

$$N_{b,Ed} = 6.60 \text{ kN}$$

$$N_{b,Rd} = X A f_y / \gamma_{m2}$$

$$X = 1 / (\varphi + \sqrt{\varphi^2 - \lambda^2})$$

$$\varphi = 0.5(1 + \alpha(\lambda^2 - 0.2) + \lambda^2)$$

$$\lambda^2 = \sqrt{A f_y / N_{cr}}$$

$$\alpha = 0.21 \text{ Table 6.1}$$

$$N_{cr} = \pi^2 EI / L^2$$

$$E = 205000 \text{ N/mm}^2$$

$$I = 53333 \text{ mm}^4$$

$$L = 150 \text{ mm}$$

$$= 4795896.657 \text{ N}$$

$$\lambda^2 = \sqrt{A f_y / N_{cr}}$$

$$A = 360.00 \text{ mm}^2$$

$$f_y = 275 \text{ N/mm}^2$$

$$= 0.14$$

$$\alpha = \sqrt{A f_y / N_{cr}} \text{ Table 6.1}$$

$$\varphi = 0.5(1 + \alpha(\lambda^2 - 0.2) + \lambda^2)$$

$$= 0.51$$

$$X = 1 / (\varphi + \sqrt{\varphi^2 - \lambda^2})$$


$$= 1.00$$

$$N_{b,Rd} = X A f_y / \gamma_{m0}$$

$$N_{b,Rd} = 99.00 \text{ kN}$$

$$> 6.60 \text{ kN}$$

ok

|                   |               |                      |             |               |   |
|-------------------|---------------|----------------------|-------------|---------------|---|
| CALCULATION SHEET | Project :     | Apollo Angle Bracket |             |               | <br>ALAN WHITE DESIGN |
|                   | Element :     | Design - Connections |             |               |   |
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### Gusset weld

The weld in the end of the gusset carries the axial load in the gusset

Conservatively again assume only a 40mm width of the gusset carries the total load

gusset is welded on one side only so take length as 40mm only

$$N_E = 6.7 \text{ kN}$$

so force per unit length is

$$\begin{aligned}
F_{w,Ed} &= N_E / 40 & N_E &= 6700 \text{ N} \\
&= 6700 / 40 \\
&= \mathbf{167.50 \text{ N/mm}}
\end{aligned}$$

From BSEN 1993-1-8 4.5.3.3

Fillet weld resistance is, assuming 5mm weld

$$\begin{aligned}
f_{vw} &= f_u / \sqrt{3} / \beta \gamma_{M2} & f_u &= 275 \text{ N/mm}^2 \\
& & \beta &= 0.85 \text{ Table 4.1} \\
& & \gamma_{M2} &= 1.25 \\
&= 275 / \sqrt{3} / (0.85 * 1.25) \\
&= \mathbf{149.43 \text{ N/mm}}
\end{aligned}$$

$$\begin{aligned}
F_{w,Rd} &= f_{vw} \cdot a & f_{vw} &= 149.43 \text{ N/mm}^2 \\
& & a &= \text{throat width} \\
& & &= 0.7 * 5 \\
& & &= 3.50 \text{ mm} \\
&= 149.43 * 3.5 \\
&= \mathbf{523.01 \text{ N/mm}} \\
&> \mathbf{167.50} & & \mathbf{ok}
\end{aligned}$$

### Anchor bolts

max axial loads in bolts is

$$\begin{aligned}
\text{Tension } N_E &= 24.4 \text{ kN in two bolts} \\
&= \mathbf{12.2 \text{ kN in one bolt}}
\end{aligned}$$

from HILTI design HKD M16/65 anchor has a resistance in tension of

$$\begin{aligned}
N_R &= \mathbf{17.6 \text{ kN}} \\
&> \mathbf{12.20} & & \mathbf{ok}
\end{aligned}$$

|                   |               |                      |             |               |
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**Summary**

Angle is 150 by 150 by 10 EA S275 180mm long

Gusset plates are 125 by 125 by 10 S275 with 10mm chamfer

Section can carry applied axial load of 8kN and 1kNm bending moment

